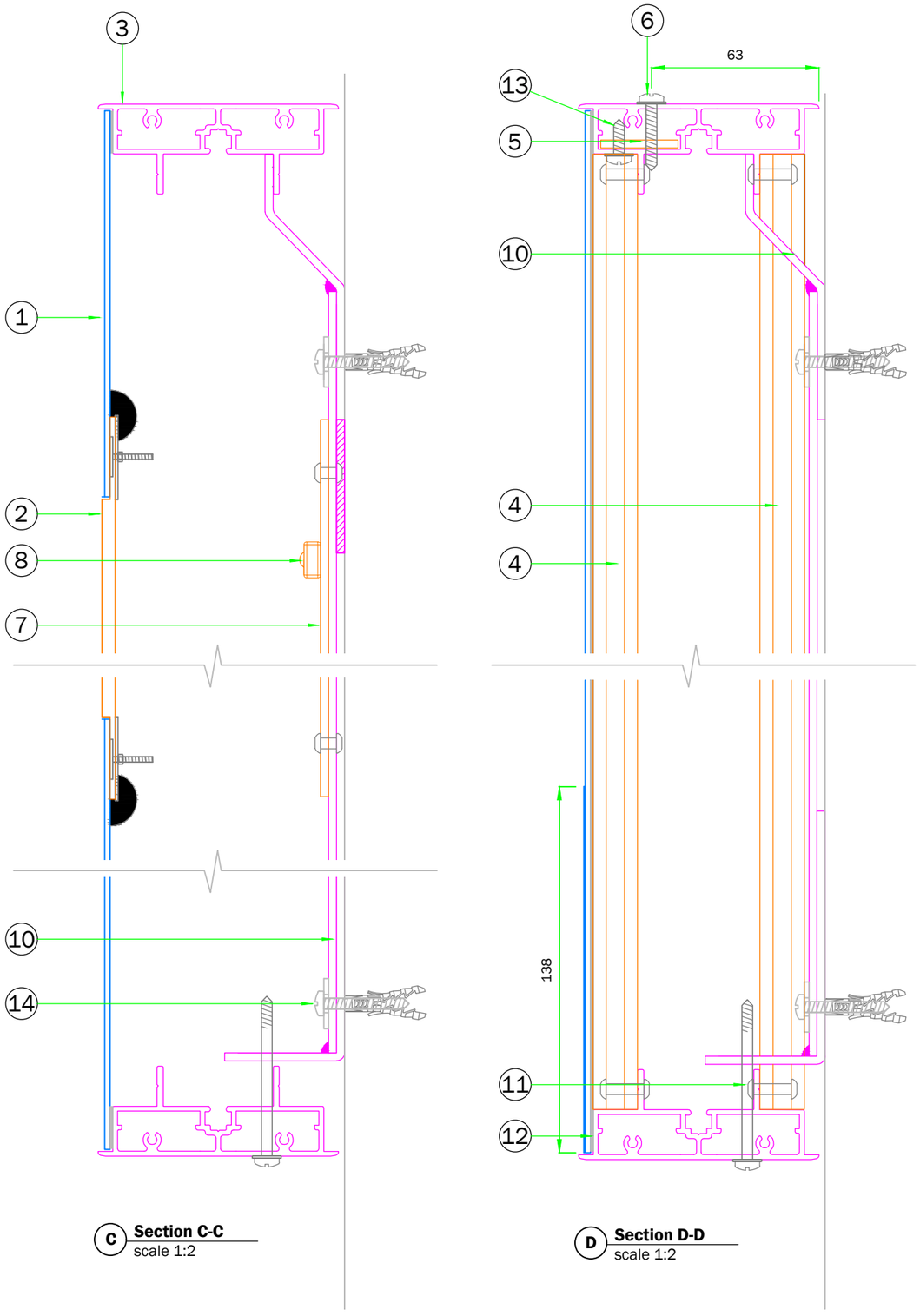
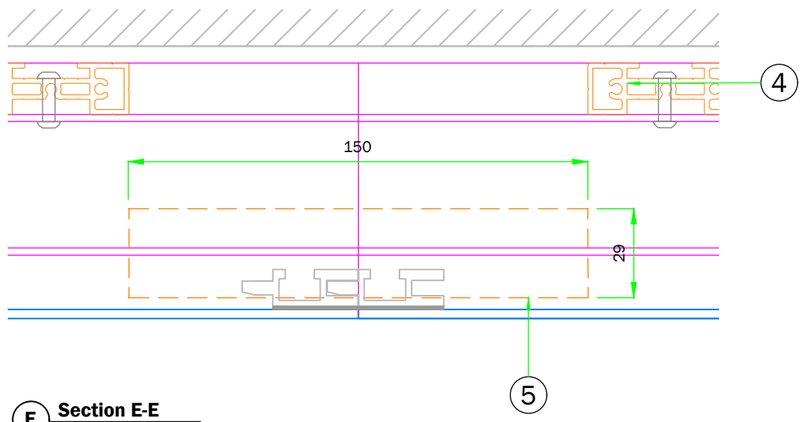
# Internally illuminated Fascia Sign (with Tesco)




**C** **Section C-C**
scale 1:2

**D** **Section D-D**
scale 1:2




**E** **Section E-E**
scale 1:2

WRITTEN SPECIFICATION

| PART No. | DESCRIPTION | PART QTY. | PART WEIGHT (KG) | TOTAL WEIGHT (KG) | MATERIAL USAGE (UOM) | LEAD TIME RISK |
|---|---|---|---|---|---|---|
| 1a | 2mm aluminium panel, to be powdercoated BLUE RAL 5005, 30% gloss. BROWN ARIZONA OAK strip applied to face, to be digitally printed onto opaque WHITE vinyl - Metamark MD3-301M with Metaguard 300 MG-302 MATT overlaminate. | 7 | - | - | - | Y |
| 1b | 3mm fret cut aluminium panel, to be powdercoated WHITE RAL 9010, 30% gloss | 2 | - | - | - | Y |
| 2a | 'Express' to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03. | 1 | - | - | - | - |
| 2b | 'TESCO' to be 5mm Opal 030 with Avery 4509 RED 431 translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03. | 1 | - | - | - | - |
| 2c | BLIPS to be 5mm Opal 030 with Avery 5600LD/82A BLUE translucent vinyl applied to face, flush in-laid and fixed to rear of panel with Big Head fixings and Simson ISR 70-03. | 1 | - | - | - | - |
| 3 | ASGUK081 extrusion frame, to be BROWN ARIZONA OAK finish | 9 | - | - | - | |
| 4 | ASGUK016 extrusion bracer, riveted to extrusion frame. To be left mill finish | 27 | - | - | - | - |
| 5 | 3mm flat aluminium joining piece, 29x150mm. To be left mill finish | 8 | - | - | - | - |
| 6 | No.8x25mm Flange Head Self Tapper, touched up to match LWO | as req'd | - | - | - | - |
| 7 | 3mm WHITE Foam PVC LED panel | 2 | - | - | - | - |
| 8 | Tetra MiniMAX 7100K LEDs (GEMM71-2) | 100 | - | - | - | - |
| 9 | MEAN WELL LPV-60-12 | 1 | - | - | - | - |
| 10 | Frame work from folded from 3mm aluminium z bracket welded to 45x45x3mm aluminium angle using 50x3mm straps (6mm fillet weld) | 9 | - | - | - | - |
| 11 | No.8x60mm Flange Head Self Tapper, touched up to match to match LWO | as req'd | - | - | - | - |
| 12 | Bonding to be 3M 5952 VHB tape. To be applied to full perimeter of frame and also vertical bracers | as req'd | - | - | - | - |
| 13 | No.8x13mm Flange Head Self Tapper | as req'd | - | - | - | - |
| | | | | | | |
| 14 | Fixings and anchors to suit substrate | as req'd | - | - | - | - |
| | | | | | | |

MERSON ASG
SIGNAGE & BRANDING

SCALE :
0 2 4
1:2

CLIENT :
TESCO

PROJECT :
EXTERNAL SIGNAGE

SITE REFERENCE :
GENERIC DRAWING

PRODUCT TYPE :
ILLUMINATED FASCIA

PAGE TITLE :
SECTIONS & DETAILS

DRAWING NO :
Fascia V2.2

PAGE :
2/2

DESIGN STATUS :
**FOR CONSTRUCTION**

| REV : | BY: | SCALE @ A3 : | ISSUE : | DATE : |
|---|---|---|---|---|
| B | SK | AS SHOWN | 1 | 31.10.17 |